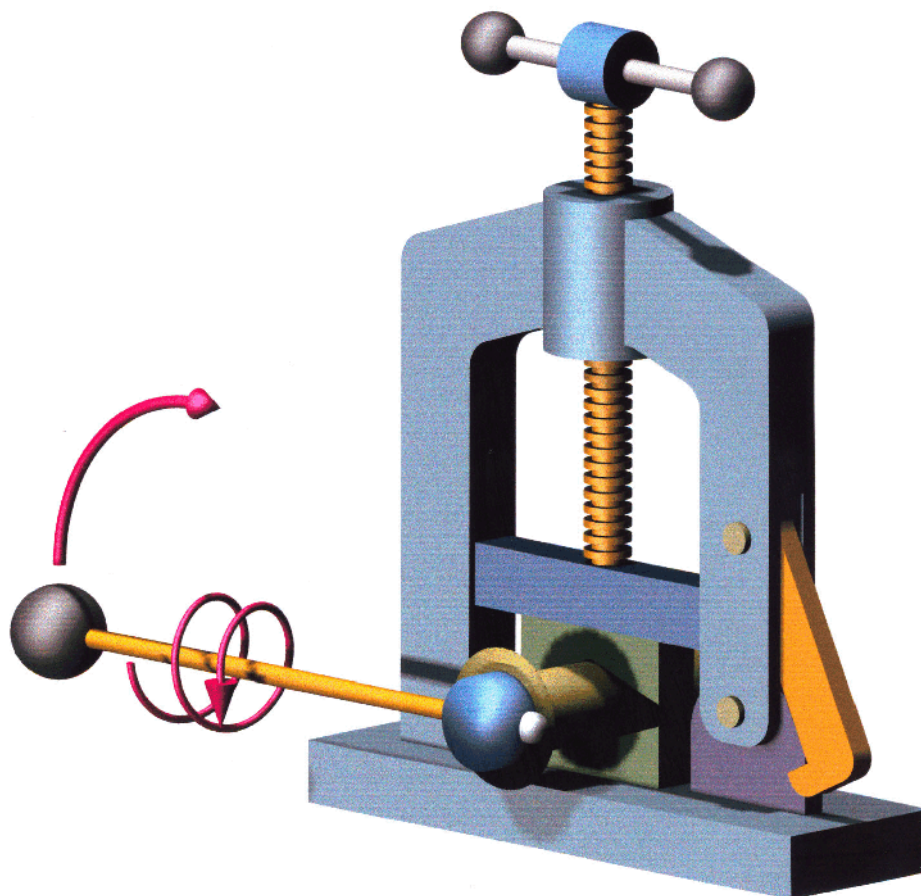


A-964 FLANGING TOOL



OPERATING INSTRUCTIONS:

1. Turn the black handle on the flanging tool until the ball in the head of the flanging tool is all the way into the head.
2. Put the brass tubing to be flanged over the knurled end of the tool until it is right against the lip of the tool where the ball shows
3. Put the brass tubing (with the tool inside) into a pipe vise. Tighten the vise down so that it holds both the brass tube and the knurled part of the handle.
4. Turn the handle clockwise once around so that the ball begins to flare the tubing.
5. Twist the handle slightly, so that the ball moves out from the head.
6. Repeat steps 4 and 5 until the ball has moved all the way out, and the brass tubing has a good flange on it.